Optimization of Multilayer Microwave Absorbers using Multi-strategy Improved Gold Rush Optimizer

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Abstract – In this study, a multi-strategy improved gold rush optimizer (MIGRO) is proposed for the design of multilayer broadband microwave absorbers (for normal incidence). The purpose of this optimization process is to minimize the maximum reflection coefficient of the absorber by selecting appropriate material layers from existing literature databases within the desired frequency range. To enhance the performance of a gold rush optimizer (GRO), three improvement strategies are proposed. This paper demonstrates the effectiveness of the improved strategy and the superior reflection coefficient of the MIGRO compared to other heuristic algorithms used for the design of microwave absorbers through two different simulation examples.

Index Terms – Absorbing material, gold rush optimizer, multilayer microwave absorber, reflection coefficient.

I. INTRODUCTION

Microwave absorbing materials are widely applied in fields such as aerospace, construction, and healthcare [\[1–](#page-7-0)[4\]](#page-7-1). These materials interact with electromagnetic waves through various mechanisms, including reflection, absorption, transmission, and secondary reflection. By converting electromagnetic energy into thermal energy or other forms of energy, these materials attenuate and absorb electromagnetic waves, thereby reducing their reflection and transmission [\[5\]](#page-7-2). With the increasingly complex electromagnetic environment, there is a growing demand for lightweight, high-performance microwave absorbing materials. However, absorbers composed of a single absorbing material have limitations, including narrow absorption bandwidth, lower absorption efficiency, and larger size and weight. In contrast, multilayer structured absorbing materials offer design flexibility and the ability to compensate for these material defects [\[6\]](#page-7-3).

In the case of normal incidence, the reflection coefficient of multilayer microwave absorbers depends on various factors such as the frequency of the electromagnetic waves, the electromagnetic parameters, and thickness of each layer of materials. Determining the type of material and adjusting its thickness to reduce the reflection coefficient within the desired frequency range can be considered as an optimization challenge.

Michielssen et al. proposed a physical model for multilayer microwave absorber structures. They provided a set of predefined materials with frequency-dependent electrical permittivity and magnetic permeability, and utilized a genetic algorithm (GA) to determine the optimal material selection and thickness for each layer [\[7\]](#page-7-4). Subsequently, various heuristic algorithms have been introduced and successfully applied in designing multilayer microwave absorbers, such as particle swarm optimization (PSO) and its derivatives [\[8,](#page-7-5) [9\]](#page-7-6), differential evolution (DE) [\[10,](#page-7-7) [11\]](#page-7-8), central force optimization (CFO) [\[12\]](#page-8-0), a hybrid algorithm of binary lightning search algorithm and simulated annealing (BLSA-SA) [\[13\]](#page-8-1), and bald eagle search optimization algorithm (BESOA) [\[14\]](#page-8-2). A comparative analysis of particle swarm optimization (PSO), bat algorithm (BAT), and cuckoo search algorithm (CSA) was conducted in [\[15\]](#page-8-3). With the emergence of new heuristic algorithms, there is still room for further optimization of multilayer microwave absorbers.

In this study, a multi-strategy improved gold rush optimizer (MIGRO) which determines the optimal layer sequence and corresponding thicknesses for the

multilayer microwave absorbers design is proposed. To enhance the convergence speed and global search capability of MIGRO, three improvement strategies were introduced, including quasi-reverse learning, sigmoid convergence weight, and golden sine algorithm. Through two design examples, it was demonstrated that, compared to other heuristic algorithms, MIGRO generated superior reflection coefficients when designing multilayer microwave absorbers. were introduced, including quasi-reverse learning,

II. PHYSICAL MODEL OF MULTILAYER ABSORBER

The physical model of a multilayer microwave absorber is shown in Fig. [1,](#page-1-0) where a uniform plane wave is incident normally on the surface of the absorber. wave is incluent normally on the surface of the absorber.
The absorber consists of *N* planar layers and is supported by a perfect electric conductor (PEC). Each layer in the absorber varies in thickness and possesses magnetic/electrical properties that are dependent on frequency. The thickness of each layer is represented by d_i , while the dielectric constant and magnetic permeability are denoted as ε_i and μ_i , respectively. By applying the equivalent transmission line theory of electromagnetic waves, the structure can be represented as a circuit model consisting of cascaded N segment uniform transmission lines $[16]$, as shown in Fig. [2.](#page-1-1)

The electromagnetic wave absorption performance of multilayer absorbers is evaluated by calculating the return loss value, expressed as equation (1) , and used as electromagnetic waves, the structure can be represented by \mathbf{r}

Fig. 1. Physical model of multilayer microwave absorber. Fig. 1. Physical model of multilayer microwave absorber.

absorber. Fig. 2. Equivalent circuit of multilayer microwave Fig. 2. Equivalent circuit of multilayer microwave absorber.

the objective function for optimization:

$$
F_{obj} = 20\log_{10}(\max |R|). \tag{1}
$$

The reflection coefficient at the interface between The reflection coefficient at the interface between free space and the medium is denoted as *R* , and can be free space and the medium is denoted as *R*, and can be formulated as: formulated as:

$$
R = \frac{Z_1 - \eta_0}{Z_1 + \eta_0},\tag{2}
$$

 $Z_1 + T_0$
re η_0 is the intrinsic impedance of free space. The total impedance of the absorber is denoted as Z_1 . In the case of normal incidence, the input impedance Z_i of the . In the $i - th$ layer is described as follows: where η_0 is the intrinsic impedance of free space. The \mathbf{s} :

$$
Z_{i} = \eta_{i} \frac{Z_{i+1} + j\eta_{i} \tan(\beta_{i} d_{i})}{\eta_{i} + jZ_{i+1} \tan(\beta_{i} d_{i})}, i < N. \tag{3}
$$

mpedance of the idered as the input impedance of the transmission line $\eta_i + jZ_{i+1}$ tan($p_i a_i$)
The input impedance of the $N - th$ layer can be con-*Native as the input impedance* of the danginal short circuit, which is expressed as fol- α s: lows:

$$
Z_{i} = j\eta_{i} \tan(\beta_{i} d_{i}), i = N,
$$
\n(4)

where β_i , d_i , and η_i are the phase constant, thickness, and wave impedance of the $i-th$ layer, respectively. η_i and β_i are defined as follows: are the phase constant, the pha
Later than the phase constant, the phase constant, the phase constant, the phase constant, the phase constant

$$
\eta_i = \sqrt{\frac{\mu_i}{\varepsilon_i}},\tag{5}
$$

$$
\beta_i = \frac{2\pi f}{c} \sqrt{\mu_{r,i} \varepsilon_{r,i}},
$$
\n(6)

i where μ_i and ε_i are the magnetic permeability and dielecthe material, f is the frequency, and c is the speed of tric constant of the material, $\mu_{r,i}$ and $\varepsilon_{r,i}$ are the relative magnetic permeability and relative dielectric constant of light.

III. GOLD RUSH OPTIMZER basic gold rush optimizer is the frequency, and **iii.** GOLD KOSH OP
A. Basic gold rush optimizer *ri*, and *ri*, are the

A gold rush option rundamental principles or gold exploration. Imgration,
panning, and collaboration [\[17\]](#page-8-5). It has been successfully applied to engineering optimization problems [\[18,](#page-8-6) [19\]](#page-8-7). A gold rush optimizer (GRO) is a metaheuristic algorithm based on population that incorporates three fundamental principles of gold exploration: migration,

algorithm based on population that incorporates three **A. Basic gold rush optimizer** (1) Migration of prospectors

The mathematical expressions for simulating the process of gold prospectors approaching the gold mine are as follows: $\frac{1}{1}$. It has been successfully $\frac{1}{2}$. The mathematical expressions for simulating the

$$
D_1 = C_1 \cdot X^{best}(t) - X_i(t),\tag{7}
$$

$$
X_{new,i}(t+1) = X_i(t) + A_1 \cdot D_1,
$$
 (8)

 Z_0 *Z*_{*Z*} *Z*_{*Z*} *Z*_{*Z*} *Z*_{*Z*</sup> *Z*_{*Z*} *Z*_{*Z*}} ere $X^{(m)}$, X_i , and t represent the values of the opti- α solution, the α Z_0 (Air) Z_1 Z_i Z_N Z_N Z_{N+1} of feasible solutions and the expressions for A_1 and C_1 where X^{best} , X_i , and *t* represent the values of the opti- π , Δt , and t represent the values of the optimal solution, the current solution i , and the number of of feasible solutions, and the expressions for A_1 and C_1 are as follows:

$$
A_1 = 1 + l_1 \left(k_1 - \frac{1}{2} \right), \tag{9}
$$

$$
C_1 = 2k_2, \tag{10}
$$

where k_1 and k_2 are uniformly distributed random numbers in the range $[0, 1]$. l_1 is the convergence factor, $\frac{d}{dt}$ defined as follows: max max

$$
l_1 = 2 + \left(\frac{1-t}{t_{\text{max}} - 1}\right) \left(2 - \frac{1}{t_{\text{max}}}\right). \tag{11}
$$

(2) Gold mining follows: ϵ

In pursuit of the golden dream, gold prospectors continuously adjust their positions to obtain more gold, and the expression of the gold mining process is as foland the expression of the gold mining process is as follows: $w = \frac{1}{2}$ represents the position of the gold prospector

$$
D_2 = X_i(t) - X_r(t),
$$
 (12)

$$
X_{new,i}(t+1) = X_r(t) + A_2 \cdot D_2, \tag{13}
$$

where X_r represents the position of the gold prospector r *randomly selected from the feasible solution space, and* A_2 is the vector coefficient, as shown in the following equation: $w_{\rm eff}$ where

$$
A_2 = l_2(2k_1 - 1),
$$
\n(14)

where l_2 is defined as follows: $A_2 = \iota_2(\angle \kappa_1 - 1),$
defined as follows:

$$
l_2 = \left(\frac{t_{\text{max}} - t}{t_{\text{max}} - 1}\right)^2 \left(2 - \frac{1}{t_{\text{max}}}\right) + \frac{1}{t_{\text{max}}}.
$$
 (15)

(3) Collaboration

At times, gold prospectors may collaborate with each other to increase the probability of discovering gold, and this collaborative behavior can be represented by the following equation: , (16) $\frac{1}{\sqrt{1-\frac{1}{n}}}$

$$
D_3 = X_{g2}(t) - X_{g1}(t),
$$
\n(16)

$$
X_{new,i}(t+1) = X_i(t) + k_1 \cdot D_3,
$$
 (17)

where X_{g1} and X_{g2} are two prospectors randomly selected from the expected gold-seeking region, and D_3 is the collaboration vector.

B. Improved gold rush optimizer **B. Improved gold rush optimizer**

A high-quality initial population can improve the A high-quality initial population can improve the solution accuracy and convergence speed of the algorithm. However, the basic GRO employs a random initialization method, which does not guarantee diversity within the initial population. Therefore, the quasi-reverse within the initial population. Therefore, the quasilearning is utilized for the population initialization of GRO. Previous studies have already demonstrated that the utilization of quasi-reverse numbers has been found to be more effective in locating the global optimal solu-tion compared to the use of opposite numbers [\[20\]](#page-8-8).

Assuming that the value of the $i - th$ gold prospector is represented as X_i , where ub_i is the upper bound of the independent variable X_i and lb_i is the lower bound of the independent variable X_i . The corresponding opposite point X_i^o and quasi-reverse point X_i^{qo} are shown as follows:

$$
X_i^o = lb_i + ub_i - X_i, \tag{18}
$$

$$
X_i^{qo} = \frac{lb_i + ub_i}{2} + \left| X_i^o - \frac{lb_i + ub_i}{2} \right| \cdot rand(0, 1). \quad (19)
$$

The GRO employs linear inertia weights, with the The GKO employs inear inertia weights, with the value of l_1 decreasing linearly from 2 to 0 as the numvalue of i_1 decreasing initially from \geq to 0 as the number of iterations increases. Although this linear inertia weight can partially balance global and local search weight can partially balance global and local search efforts, the actual search process is highly complex and efforts, the actual search process is highly complex and nonlinear. Consequently, linear weights may diminish nonlinear. Consequently, linear weights may diminish the optimization performance of the algorithm. the optimization performance of the algorithm.

In this study, MIGRO utilizes the sigmoid function In this study, MIGRO utilizes the sigmoid function as the nonlinear convergence factor *S*, replacing the original convergence factor l_1 . The value of *S* nonlinearly decreases from approximately 2 to nearly 0, as illustrated in Fig. 3, with its corresponding expression defined as follows:

$$
S = \frac{2}{\left(1 + \exp\left(\frac{10t}{t_{\text{max}}} - 5\right)\right)}.
$$
 (20)
The sigmoid function is a nonlinear convergence

factor that effectively balances global and local search.
It improves the security of possibility entimination and It improves the accuracy of population optimization and
searchates estimination and local search. accelerates optimization speed $[21]$.

Fig. 3. Graph for values of *S* during algorithm iteration.

The golden sine algorithm is inspired by the sine the golden sine algorithm is implied by the sine
function and the golden ratio, where individuals explore the search space based on the golden ratio for approxinclude and the golden ratio, to approximate optimal solutions. By combining the sine func- $\frac{1}{2}$ times $\frac{1}{2}$ value $\frac{1}{2}$ value lines and the golden ratio, the algorithm can quickly locate the region where the optimal value lies and escape local optima. As a result, the algorithm's performance is improved [\[22\]](#page-8-10).

Building upon the gold mining and cooperation stages of the GRO, this paper enhances the migration stage of prospectors by incorporating the golden sine algorithm. The position update formula for this process, after integrating the golden sine algorithm, can be

expressed as follows:

$$
X_{new,i}(t+1) = X_i(t) \cdot |\sin(R_1)| + R_2 \cdot \sin(R_1) \cdot D^*, \tag{21}
$$

$$
D^* = d_1 \cdot X^*(t) - d_2 \cdot X_i(t), \tag{22}
$$

where R_1 is a random number in the range $[0, 2\pi]$, R_2 is a random number between $[0, \pi]$. d_1 and d_2 are coefficient factors, which can be obtained from the following equation: *^d ^a ^b* ⁼ ⁺ [−] (1), (23) stages of the GRO, this paper enhances the migration

$$
d_1 = a \cdot \tau + b \cdot (1 - \tau), \tag{23}
$$

$$
d_2 = a \cdot (1 - \tau) + b \cdot \tau,\tag{24}
$$

where *a* and *b* are the search interval, which are $-\pi$ and π . τ denotes the golden ratio, which is $(\sqrt{5}-1)/2$.

The flow chart of MIGRO is shown in Fig. [4.](#page-3-0)

Fig. 4. Flow chart of MIGRO.

IV. SIMULATION EXPERIMENT AND RESULT ANALYSIS

A. Simulation process

In this simulation experiment, the reflection coefficient of the multilayer absorber physical model is determined by the electromagnetic parameters of each layer material, layer thickness, layer arrangement order, and the incident frequency of electromagnetic waves. During the initialization phase, the thickness and material of each layer are randomly assigned, with constraints on the each layer are randomly assigned, with constraints on the

number of layers, maximum thickness, and bandwidth. As a result, the number of variables is twice the number thickness and type of materials for each layer in order to reduce the maximum reflection coefficient. ' 1, '' 0 ⁼ ⁼ of layers. The purpose of optimization is to determine the

¹ This database consists of 10 materialis, which are categorized into four groups: lossless dielectric materials, lossy magnetic materials, lossy dielectric materials, tric constant and magnetic permeability of these mate-rials are summarized in Table [1.](#page-3-1) These materials are This database consists of 16 materials, which are and relaxation magnetic materials. The relative dielecegorized into four groups, fossiess diefectific mate

a f Table 1: Database of absorbing materials Table 1: Database of absorbing materials

			Lossless dielectric materials (μ ⁻ = 1, μ ⁻ = 0)							
#	$\varepsilon^{\,\prime}$									
1	10									
2	50									
	Lossy magnetic materials ($\varepsilon' = 15$, $\varepsilon'' = 0$)									
	$\mu = \mu' - j\mu''$	$\mu' = \frac{\mu'(1GHz)}{f^a}$	$\mu" = \frac{\mu"(1GHz)}{f^b}$ $\mu"(1GHz)$ b							
#	μ '(1GHz)	\boldsymbol{a}								
3	5	0.974	10	0.961						
4	3	1.000	15	0.957						
5	7	1.000	12	1.000						
	Lossy dielectric materials (μ ['] = 1, μ ["] = 0)									
$\varepsilon' = \frac{\varepsilon'(1GHz)}{f^a}$ $\varepsilon'' = \frac{\varepsilon''(1GHz)}{f^b}$ $\varepsilon = \varepsilon' - j\varepsilon''$										
#	ε '(1GHz)	\boldsymbol{a}	ε "(1GHz)	b						
6	5	0.861	8	0.569						
7	8	0.778	10	0.682						
8	10	0.778	16	0.861						
			Relaxation-type magnetic materials							
	$(\varepsilon' = 15, \varepsilon'' = 0)$ $\mu = \mu - j\mu$ " $\mu'(f) = \frac{\mu_m f_m^2}{f^2 + f_m^2}$ $\mu''(f) = \frac{\mu_m f_m f}{f^2 + f_m^2}$ f and f_m in GHz									
#	$\mu_{\scriptscriptstyle m}$		$f_{\scriptscriptstyle m}$							
9	35		$_{0.8}$							
10	35		0.5							
11	30		1.0							
12	18		0.5							
13	20		1.5							
14	30		2.5							
15	30		2.0							
16	25		3.5							

pre-defined and also used in $[7-15]$. The selection of these materials is made in order to maintain consistency in the comparison.

The mathematical modeling and optimization process of multilayer microwave absorbers was implemented using MATLAB R2022A software. CST Studio Suite is a powerful 3D electromagnetic field simare batte is a powerful of creational material types and layer atation software. The optimal material cypes and tayer the imported into CST for electromagnetic simulation, proced the CST for creational process simulation, ensuring the accuracy of the optimization results. μ sing the accuracy of the optimization results. $\frac{1}{2}$ ing the accuracy of the optimization results. $p \sim 1$

B. Results and analysis

This section introduces two design examples to this section into dates two design examples to
demonstrate the advantages of MIGRO in designing muldemonstrate the advantages of MISKO in designing martilayer microwave absorbers. The results obtained from the MIGRO and the basic GRO are compared with those and the case of the compared with also of other heuristic algorithms published in the literature. re ivite
... $\frac{1}{2}$ be MIGRO and the basic GRO are compared with those r_{oute}

(1) First example: 5-layer absorber (1) This example, 5-layer absorber

This 5-layer absorber is designed to operate within the frequency range 2-8 GHz, with a frequency step of net including the Migrant and a total thickness constraint of 5 mm. For this experiment, the population size for both MIGRO and \overline{SDQ} : and capernment, the population size for both Microsofthe and GRO is set to 50, with a maximum iteration limit of 1000 iterations. Each algorithm is independently run 20 times. The optimization results obtained from the BESOA [\[14\]](#page-8-2), $BLSA-SA$ [\[13\]](#page-8-1), and CFO [\[12\]](#page-8-0) methods are compared with the results of the present experiment, as shown in Table [2.](#page-4-0) $t_{\rm{tot}}$ of $t_{\rm{tot}}$ of $t_{\rm{tot}}$ and $t_{\rm{tot}}$ in the theory is the theory in the theory is the theory in the theory is the theory is the theory is the three in the three is the three is the three is the three is the t $Table 2.$ $m_1 + m_2 + m_3 = 0$ with a stephenty of ϵ $\frac{1}{100}$ for the MIGRO and the basic GRO and the average $\frac{1}{100}$ and the average computer with $\frac{1}{100}$ and $\frac{1}{100}$ and $\frac{1}{100}$ literature. able $2.$

MIGRO achieves the best maximum reflection coefficient within the frequency range 2-8 GHz, while also maintaining the lowest average reflection coefficient. The corresponding reflection coefficients are shown in Fig. [5,](#page-4-1) with MIGRO reaching a peak of -33.2748 dB at 2.4 GHz. Figure [6](#page-4-2) displays the convergence curves of MIGRO and GRO.

Fig. 5. Comparison of reflection coefficients for 5-layer designs in the 2-8 GHz. designs in the 2-8 GHz.

designs over 1000 iterations. Fig. 6. Comparison of convergence curves for 5-layer

MIGRO demonstrates higher convergence accuracy in the later stages than GRO, indicating that the improved strategies of the algorithm effectively prevent MIGRO from getting trapped in local optima. MIGRO demonstrates higher convergence accuracy

Algorithm	MIGRO		GRO		BESOA [14]		BLSA-SA [13]		CFO [12]	
Lavers	Type and Thickness									
	16	0.3771	16	0.4097	16	0.41701	16	0.3682	16	0.377
2	6	0.8308	6	1.0306	6	1.10903	6	1.9580	6	1.572
3	6	1.3524	6	1.2394	6	1.78825	6	1.1016	6	0.991
4	6	1.0659	11	0.8852	3	0.21456	14	0.4834	6	0.377
5	14	1.3550	13	1.0732	15	1.27113	15	0.9424	15	1.425
Total thickness (mm)	4.9812		4.6381		4.79998		4.8536		4.744	
Max. reflection coefficient (dB)	-25.8852		-24.2055		-25.765		-25.8528		-25.698	
Avg. reflection coefficient (dB)	-28.7024		-25.3212		-27.7014		-27.8752		-27.4246	

Table 2: The best optimization results of 5-layer microwave absorber

(2) Second example: 7-layer absorber

MIGRO demonstrates higher convergence accuracy

In this instance, the 7-layer absorber was optimized with a maximum total thickness constraint of 10 mm. To investigate the optimization results across a broader frequency range, the absorption bandwidth was extended to 0.1-20 GHz. The remaining experimental parameters remain consistent with the initial example.

example.
The design results of MIGRO were compared with the results of BLSA-SA $[14]$, CAS $[15]$, and DE $[11]$. As frequency range of $BESA-₃A+₁A+₁, CAS+₁A+₃, and DE+₁A+₁, As shown in Table 3, the maximum reflection coefficients$ $BESA-₃A+₁A+₁, CAS+₁A+₃, and DE+₁A+₁, As shown in Table 3, the maximum reflection coefficients$ $BESA-₃A+₁A+₁, CAS+₁A+₃, and DE+₁A+₁, As shown in Table 3, the maximum reflection coefficients$ from the remaining experimental parameters of MIGRO, GRO, [14], [15], and [11] are -18.3183 , $-18.0175, -18.0406, -18.0879, \text{ and } -17.9 \text{ dB}, \text{ respectively}, -18.0175, -18.0406, -18.0879, \text{ and } -17.9 \text{ dB}, \text{ respectively}.$ tively. MIGRO exhibits the lowest maximum reflection coefficient. Additionally, MIGRO also has the lowest average reflection coefficient of -19.6811 dB. In Fig. 7, the reflection coefficients in the frequency range 0.1-20 GHz are calculated using five intelligent algo-rithms. From Fig. [8,](#page-5-2) it can be seen that, compared to GRO, MIGRO exhibits higher convergence accuracy in iterations. The design results of MIGRO were compared with
the presults at DJ SA, SA, L141, CAS, L151, and DE L111, ditionally, MIGRO also has the lowest has

C. Verify simulation results with CST \mathbf{C} , verify simulation results with $\mathbf{C51}$ C_r Verify simulation results with CST

Computer Simulation Technology (CST) Computer Simulation Technology (CST)
Microwave Studio Suite (MWS) is a commonly $MICIOWave$ studio suite (MWS) is a commonly utilized electromagnetic simulation software that has unized electromagnetic simulation soliware that has
been employed to validate the efficacy of numerous multilayer microwave absorbers designs [\[23,](#page-8-11) [24\]](#page-8-12). For this research, all simulations were carried out using the Info Fescaren, an *Shinakatons* were carried out asing the
Finite Element Method (FEM) and Frequency Domain Solver (FDS) modules within CST.

Materials 3 to 16 fr[om](#page-3-1) Table 1 were imported into the CST material library. To incorporate the material property parameters provided externally, CST Studio utilized fitting techniques internally to store the provided

(2) Second example: 7-layer absorber data. The fitting error between the original provided data and the fitted data will result in deviations between

Fig. 7. Comparison of reflection coefficients for 7-layer designs in the 0.1 -20 GHz range. \ddot{o}

Fig. 8. Comparison of conv Fig. 8. Comparison of convergence curves for 7-layer designs over 1000 iterations.

Table 3: The best optimization results of 7-layer microwave absorber

Algorithm	MIGRO		GRO		BLSA-SA [14]		CAS [15]		DE $[11]$	
Lavers	Type and Thickness									
	16	0.2131	16	0.2114	16	0.2080	16	0.2107	14	0.2064
$\overline{2}$	6	2.0127	6	1.7644	6	1.7490	6	1.1066	6	1.8762
3	14	0.5994	14	0.5457	16	0.0850	6	0.7916	16	0.5391
4	6	0.9139	3	1.9669	6	0.0820	14	0.5482	6	0.9499
5	5	1.6448	6	2.2745	14	0.4922	5	1.3785	5	1.9596
6	4	0.6706	$\overline{4}$	1.6528	5	1.5020	6	0.5570	4	0.7817
7	5	0.9627	6	0.2784	$\overline{4}$	1.6602	$\overline{4}$	1.7450	5	0.4864
Total thickness (mm)	7.0172		8.6941		5.7784		6.3376		6.7993	
Max. reflection coefficient (dB)	-18.3183		-18.0175		$-18,0406$		-18.0879		-17.9	
Avg. reflection coefficient (dB)	-19.6811		-18.8682		-19.2074		-19.5157		-19.1169	

Fig. 9. Comparison of supplied and fitted material dispersion curves in CST: (a) Material 8, (b) Material 12, (c) α) Material 10. Material 6, and (d) Material 16. F iviale and $F(x)$ Material 10.

the simulated results in CST and the careflated results ports are defined at be
[\[25\]](#page-8-13). Among all these materials, Materials 8 and 12 mum (Z_{min}) of the z exhibit relatively large fitting errors. For comparison, angle set to 0 degrees Figs. 9 (a)-(d) illustrate the fitting data for Materials 8, feasibly generating the 12, 6, and 16, respectively. $\frac{12}{10}$ in Fig. 10. the simulated results in CST and the calculated results

Using the 5-layer optimal design as an example, a $\frac{1}{2}$ In the CST simulations misseums shocker model is constructed in $\frac{1}{2}$ fitting error for the original provided data. α is simulated as an infinite periodic rep-
i) along the x and y axes. Two Floquet multilayer microwave absorber model is constructed in ficient curves for the multilayer microwave absorber model is constructed in matthayer intervalue absorber instead is constructed in the calculated results for the CST where the material type and thickness of each layer designs are shown in absorber structure is simulated as an infinite periodic rep-
tion results exhibit no significant of align with the MIGRO data presented in Table 2. The calculation results
Among all the materials 8 and 1[2 e](#page-4-0)xhibit the materials 8 and 12 exhibit the materials 8 and 12 exhibit the materials 8 and 12 exhibit the materials 8 etition (unit cell) along the x and y axes. Two Floquet 88

ports are defined at both the maximum (Z_{max}) and miniangle set to 0 degrees and a frequency range 2-8 GHz, 2 mum (Z_{min}) of the *z* − *axis*, with a plane wave incidence 3, feasibly generating the plane wave model, as illustrated incidence and a frequency range $\frac{1}{2}$ frequency range $\frac{1}{2}$ in Fig. [10.](#page-6-1)

in the CST simulation results, the federation coef-
in ficient curves for the 5-layer and 7-layer optimized re is simulated as an infinite periodic rep-
tion results exhibit no significant discrepancies, thereby a In the CST simulation results, the reflection coef-
a extended at the comparative control of the comparative control at the maximum (*z*maximum (*z*maximum (*zmaximum* (*zmaximum*) (*zmaximum*) (*zmaximum*) (*zmaximum*) (*zmaximum*) (*zmaximum*) (*zmaximum*) (*zmaximum*) (*zm* e cal calculation results and the electromagnetic simula-

property property property provided by the studio stud quet ports used to excite the plane waves. Fig. 10 Model of the 5-layer absorber and the two $F10$ -Fig. 10. Model of the 5-layer absorber and the two Flo-

Fig. 11. *Continued*

Fig. 11. Comparison of reflectance coefficients calculated by MIGRO and simulated by CST: (a) 5-layer at $2-8$ GHz and (b) 7-layer at 0.1-20 GHz.

validating the accuracy of the mathematical modeling vandating the accuracy of the mathematical modering
and algorithm optimization process for the multilayer microwave absorber.

V. CONCLUSION

This paper presents MIGRO that combines three microwave absorbers under normal incident conditions. This method can be used to obtain a set of coatings with the minimum reflection coefficients within a specific frequency and thickness range. Two multilayer absorbers strategies for the optimization design of the multilayer were designed for 2-8 GHz, 5-layer, and 0.1-20 GHz, 7 layer scenarios, and their design results were compared with those of other algorithms published in the literature. In both cases, MIGRO exhibits lower maximum and average reflection coefficients compared to other algorithms. Therefore, the effectiveness of the improvement strategy has been validated, indicating that MIGRO have stronger optimization capabilities.

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